

# CIRCULARLY CONFIGURED MULTI-SLM HOLOGRAPHIC DISPLAY SYSTEM

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## ABSTRACT

The designed circular holographic display system produces ghost-like 3D optical reconstructions of a computer generated 3D model. System uses six phase-only reflective-type spatial light modulators (SLMs) that are configured circularly. Alignment of the SLMs are successful and gap problem is solved by using half-mirrors. The total number of pixels of the resultant display is  $11520 \times 1080$ . Reconstructions show that increase in the viewing angle is significant compared to single SLM case. With the help of the proposed system, observer can see the reconstructions binocularly. As a result, comfortable 3D perception is achieved. In order to avoid eye-hazard, LED illumination is also used as the light source. Experimental results are satisfactory. Proposed system can be used as a holographic display system.

**Index Terms**— wide holographic displays, spatial light modulators, phase holograms, three-dimensional displays, computer generated holography, holographic 3DTV

## 1. INTRODUCTION

Holographic displays are one of the candidate systems for future 3DTV applications. Since holography can reproduce volume filling light fields, it is a convenient technique to optically duplicate 3D objects. Those ghost-like images can be seen without any optical aid. There is no need for special glasses or eye-tracking systems. In addition, since holography regenerates optical duplicates of the 3D objects, observers do not feel motion sickness or headaches as in most of the stereoscopic displays.

Electro-holography is one of the common method for holographic display researches [1, 2, 3, 4, 5, 6, 7, 8, 9, 10]. There are several pixelated devices which are suitable for digital holographic display systems. Liquid crystal (LC) displays, liquid crystal on silicon (LCoS) displays, digital micro-mirror devices are only some of them. Since all those pixelated devices modulate the incoming light in the spatial domain, either transmissively or reflectively, they are called spatial light modulators (SLMs). Full complex modulators would be the ultimate solution; however, most of the spatial light modulators usually modulate only the amplitude or the phase of the incident light. In our holographic display prototypes we use phase-only LCoS SLMs.

Although those SLMs are easy to use, have high diffraction efficiency and are rich in term of pixel count, they are quite small in size. Typical phase-only SLM size is approximately  $1\text{cm} \times 2\text{cm}$ . As a result of it, reconstructions are also quite small. It is almost impossible to see the reconstructions binocularly and rotate around

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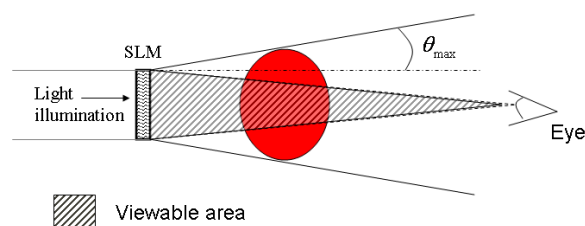


Fig. 1. Illustration of larger object reconstruction with single SLM

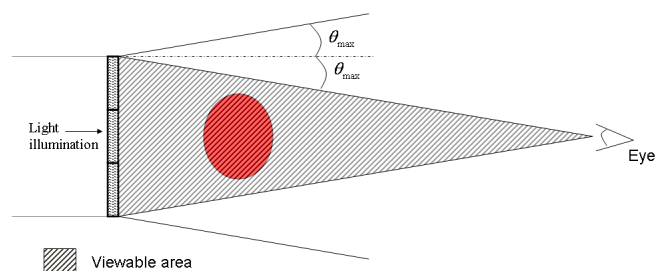


Fig. 2. Illustration of larger object reconstruction with multiple SLM

them when only one such SLM is used. Therefore researchers are trying to come up with ideas to overcome this bottleneck. Maeno et al. proposed a method to increase the size of the holographic display system and also the field of view [11]. In their system they use five transmissive type SLMs and place them side by side. They increase the field of view in horizontal direction, but they discard the vertical parallax by using a lenticular sheet. Yet another holographic display system is reported by Hahn et al. and they use mirror modules and other optical components to increase the size of the display system [12]. Their horizontal parallax only (HPO) curved holographic display system provides approximately  $23^\circ$  viewing angle. A company from Germany, called SeeReal Technologies, developed a novel technique [13, 14, 15, 16, 17]. With the help of the technique, only a part of the wavefront that enters to the eye pupil of the observer is reconstructed.

Different from the above systems, we propose to build a full-parallax circularly configured multi-SLM holographic display system. We use six phase-only reflective type spatial light modulators to increase the horizontal size of the holographic display. With the help of the proposed system, observers can see ghost-like 3D images

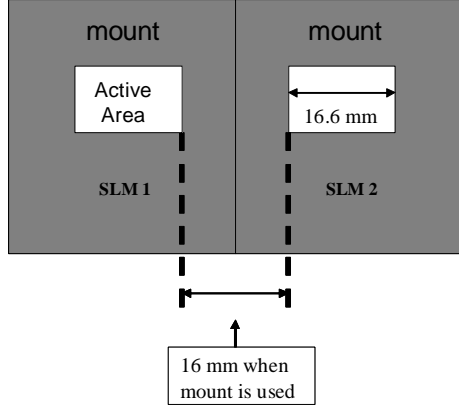


Fig. 3. Gap between two SLM when they are aligned side by side

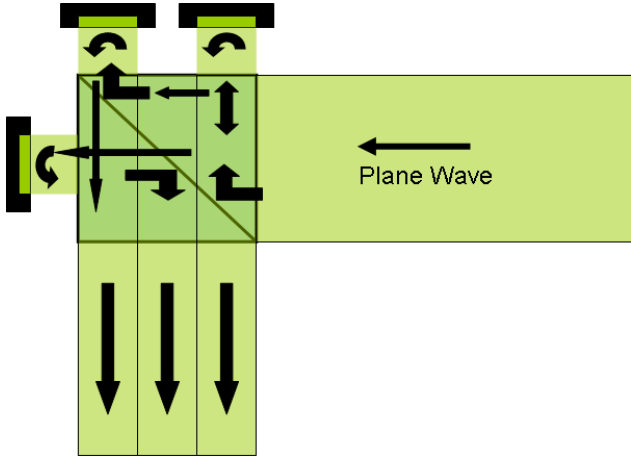


Fig. 4. Alignment of three SLMs to have continuous array without any gap

floating in the space binocularly with naked eye. Methods and configurations for enlargement of the viewing angle will be presented in the following section. Section 3 presents the optical setup and hologram generation algorithm. Experimental results will be presented in Section 4. Conclusions will be issued in the last section.

## 2. ENLARGEMENT OF THE VIEWING ANGLE

For the pixelated devices, local maximum diffraction angle for Shannon recovery case can be calculated as:

$$\theta_{max} = \sin^{-1}(\lambda f_{max}), \quad (1)$$

where;

$$f_{max} = \frac{1}{2\Delta_p}. \quad (2)$$

Here  $\Delta_p$  denotes the pixel period of the device,  $\lambda$  is the wavelength of the incident light. Within the limit of the local maximum frequency, we can reconstruct 3D objects larger than the SLM size [3]. Those reconstructions can be seen on a diffuser or a screen. However, in order to see the full reconstruction by naked eye, 3D object should be in the viewable area (See Fig. 1). Otherwise observer can

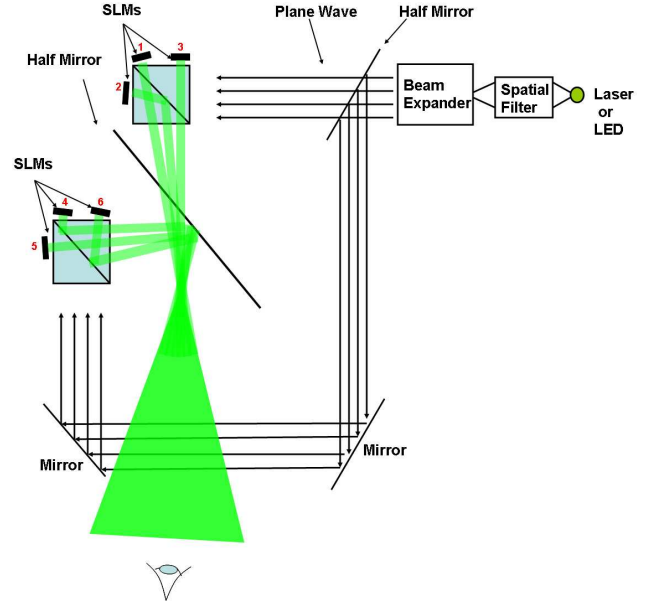


Fig. 5. Schematic of the setup

only see a part of it. One way to solve this problem is to increase the hologram size (See Fig. 2). Since viewable area is increased, observer can see large 3D reconstructions.

However, since SLMs have hard mount around it, when we place them side by side a large gap occurs between two SLMs (See Fig. 3). There are methods to overcome this problem, such as using mirror modules as in [12]. In our system, we propose to use multiple beam splitters (half-mirrors). As seen in Fig. 4, with the help of the beam-splitters, the gap between two SLMs are filled by the image of the third SLM. The same configuration is applied to other three SLMs and finally, these two sets are combined with a large beam-splitter (See Fig. 5). Therefore the resultant hologram size increases six times in horizontal direction. This gives a freedom to the observer to see the reconstructions binocularly and to rotate within the limit of the viewing angle.

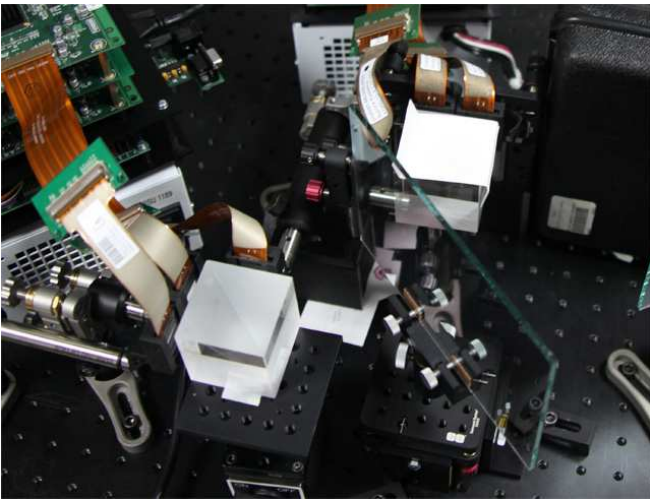
## 3. OPTICAL SETUP AND HOLOGRAM GENERATION

Schematic of the setup can be seen in Fig. 5. The method to obtain larger hologram size in horizontal direction described in the previous section. After aligning the six SLMs side by side, we rotate the SLMs with the help of high precision stages to configure them circularly. Each SLM is rotated by  $1^\circ$  with respect to the next SLM (This can be increased up to  $3^\circ$ ). Fine adjustments are also needed after the rotations. Fig. 6 shows the front view of the holographic display system. Continuous array of SLMs can be seen in the figure. In our experiments, we have used computer generated 3D model of a cube. It is a wire-frame object. The model consists of a point cloud. Each point in the point cloud has 3D coordinate and intensity information.

Holograms are calculated by using Fresnel light propagation algorithm [18]. Each point of the 3D model propagated to the hologram plane. Then, contributions of all the points in the point cloud are superposed to obtain complex field at the hologram plane. Since our SLMs are phase-only, we discard the amplitude and set to unity (plane wave illumination). Although discarding the amplitude lowers the quality, degradations in reconstructions are acceptable. By



**Fig. 6.** Front view of the display



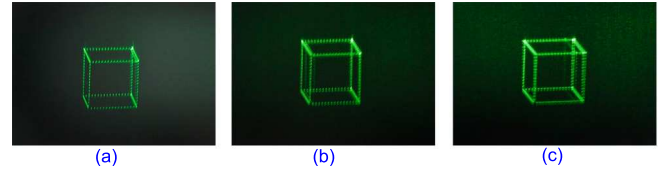
**Fig. 7.** Top view of the display

applying the same procedure, six holograms are calculated one by one, by simply rotating the 3D object by the corresponding angle. The rotation angles are  $-2.5^\circ$ ,  $-1.5^\circ$ ,  $-0.5^\circ$ ,  $+0.5^\circ$ ,  $+1.5^\circ$  and  $+2.5^\circ$ .

Top view of the setup can be seen in Fig. 7. There are two sets of Holoeye SLM modules [19]. Each SLM module has three phase-only SLMs with  $1920 \times 1080$  pixels each. SLMs in one module are aligned side by side by using non-polarized cubic beam-splitters as described in the previous section. The resultant wide displays (total of  $5760 \times 1080$  pixels) are also combined with a plate beam-splitter (half-mirror) to obtain a grand total of  $11520 \times 1080$  pixels wide holographic display system. All alignments are done with high precision stages.

#### 4. EXPERIMENTAL RESULTS

Fig. 8 shows the optical reconstruction of 3D wire-frame model of a cube. Pictures are taken from different viewing angles (left, center and right). Reconstructions are captured when laser is used as a light source. In order to avoid eye-hazard [20], LED illumination is also used and such reconstructions are observed with naked eye. Recon-



**Fig. 8.** Optical reconstruction of 3D wire-frame model of a cube. (a) Left, (b) center, and (c) right views.

struction distance is approximately  $400mm$ . We observed that the total field of view increased significantly. With the help of the same configuration, we can increase the field of view and thus viewing angle by using larger number of SLMs and larger beam-splitters.

#### 5. CONCLUSION

The proposed system has six phase-only spatial light modulators that are aligned side by side to obtain a  $11520 \times 1080$  pixel wide circular holographic display system. All alignments are accomplished by using high precision stages. System works both with laser and LED illumination. Optical reconstructions show that increase in the viewing angle is significant compared to single SLM case. We conclude that circular configuration is superior than the previous planar configurations. We also notice the parallax with the help of the optical reconstructions. Experimental results are satisfactory and they show that circularly holographic display system works successfully.

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